

**Key performance:**

- $V_{CE}=1200V$
- $I_C=25A@T_c=100^\circ C$
- $V_{CE(sat)}=1.85 V$

**Benefits:**

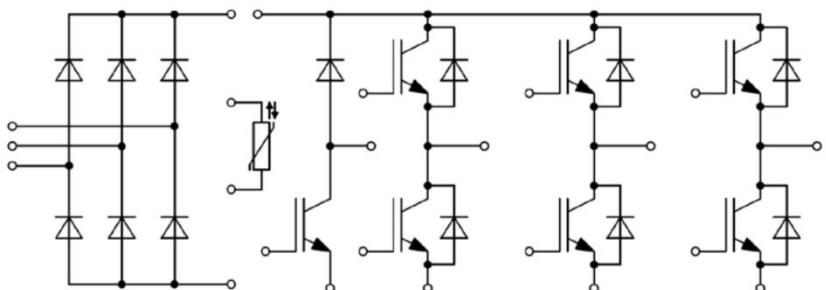
- High efficiency for application
- Convenient for mounting
- RoHS compliant.

**Features:**

- Low  $V_{CEsat}$
- Low switching losses
- Low stray inductance design
- Positive  $V_{CEsat}$  temperature coefficient
- 10us short circuits capability

**Applications:**

- Motor drives
- Servo drives
- Auxiliary inverters

**Typical Appearance:****Equivalent Circuit Schematic:**

## IGBT, Inverter

### Maximum rated values

Parameter	Conditions	Symbol	Values	Unit
Collector-emitter voltage	$T_{vj} = 25^\circ\text{C}$	$V_{CES}$	1200	V
Continuous collector current	$T_C = 100^\circ\text{C}, T_{vj \max} = 175^\circ\text{C}$	$I_C$	25	A
Repetitive peak collector current	$t_p = 1 \text{ ms}$	$I_{CRM}$	50	A
Total power dissipation	$T_C = 25^\circ\text{C}, T_{vj \max} = 175^\circ\text{C}$	$P_{tot}$	176	W
Gate-emitter peak voltage		$V_{GES}$	$\pm 20$	V

## Characteristic values

Parameter	Conditions	Symbol	Values			Unit
			Min.	Typ.	Max.	
Collector-emitter saturation voltage	$I_C = 25\text{A}, V_{GE} = 15 \text{ V} \quad T_{vj} = 25^\circ\text{C}$	$V_{CEsat}$	-	1.85	-	V
	$I_C = 25\text{A}, V_{GE} = 15 \text{ V} \quad T_{vj} = 125^\circ\text{C}$		-	2.20	-	
	$I_C = 25\text{A}, V_{GE} = 15 \text{ V} \quad T_{vj} = 150^\circ\text{C}$		-	2.30	-	
Gate threshold voltage	$I_C = 1 \text{ mA}, V_{CE} = V_{GE}, T_{vj} = 25^\circ\text{C}$	$V_{GEth}$	-	6.2	-	V
Gate charge	$V_{GE} = -15 / 15 \text{ V}$	$Q_G$	-	0.35	-	$\mu\text{C}$
Input capacitance	$f = 1 \text{ MHz}, T_{vj} = 25^\circ\text{C},$ $V_{CE} = 25 \text{ V}, V_{GE} = 0 \text{ V}$	$C_{ies}$	-	2.16	-	nF
Reverse transfer capacitance	$V_{CE} = 25 \text{ V}, V_{GE} = 0 \text{ V}$	$C_{res}$	-	22.1	-	pF
Collector-emitter leakage current	$V_{CE} = 1200 \text{ V}, V_{GE} = 0 \text{ V},$ $T_{vj} = 25^\circ\text{C}$	$I_{CES}$	-		1.0	mA
Gate-emitter leakage current	$V_{CE} = 0 \text{ V}, V_{GE} = 20 \text{ V},$ $T_{vj} = 25^\circ\text{C}$	$I_{GES}$	-		500	nA
Turn-on delay time, inductive load	$I_C = 25\text{A}, V_{CE} = 600 \text{ V} \quad T_{vj} = 25^\circ\text{C}$	$t_{d(on)}$	-	44	-	ns
	$V_{GE} = -15 / 15 \text{ V} \quad T_{vj} = 125^\circ\text{C}$		-	45	-	
	$R_G = 20\Omega \quad T_{vj} = 150^\circ\text{C}$		-	41	-	
Rise time, inductive load	$I_C = 25\text{A}, V_{CE} = 600 \text{ V} \quad T_{vj} = 25^\circ\text{C}$	$t_r$	-	56	-	ns
	$V_{GE} = -15 / 15 \text{ V}, \quad T_{vj} = 125^\circ\text{C}$		-	59	-	
	$R_G = 20\Omega \quad T_{vj} = 150^\circ\text{C}$		-	62	-	
Turn-off delay time, inductive load	$I_C = 25\text{A}, V_{CE} = 600 \text{ V} \quad T_{vj} = 25^\circ\text{C}$	$t_{d(off)}$	-	178	-	ns
	$V_{GE} = -15 / 15 \text{ V} \quad T_{vj} = 125^\circ\text{C}$		-	207	-	
	$R_G = 20\Omega \quad T_{vj} = 150^\circ\text{C}$		-	206	-	
Fall time, inductive load	$I_C = 25\text{A}, V_{CE} = 600 \text{ V} \quad T_{vj} = 25^\circ\text{C}$	$t_f$	-	74	-	ns
	$V_{GE} = -15 / 15 \text{ V} \quad T_{vj} = 125^\circ\text{C}$		-	112	-	
	$R_G = 20\Omega \quad T_{vj} = 150^\circ\text{C}$		-	126	-	

## Characteristic values

Turn-on energy loss per pulse	$I_C = 25A$ , $V_{CE} = 600V$ $T_{vj} = 25^\circ C$ $V_{GE} = -15 / 15V$ $T_{vj} = 125^\circ C$ $R_G = 20\Omega$ $T_{vj} = 150^\circ C$	$E_{on}$	-	3.1 4.1 4.5	-	mJ
Turn-off energy loss per pulse	$I_C = 25A$ , $V_{CE} = 600V$ $T_{vj} = 25^\circ C$ $V_{GE} = -15 / 15V$ $T_{vj} = 125^\circ C$ $R_G = 20\Omega$ $T_{vj} = 150^\circ C$	$E_{off}$	-	0.9 1.3 1.5	-	mJ
SC data	$V_{GE} \leq 15V$ , $V_{CC} = 800V$ $t_P \leq 10\mu s$ , $T_{vj} = 25^\circ C$	$I_{SC}$	-	95	-	A
Thermal resistance, junction to case	per IGBT	$R_{thJC}$	-		0.85	K/W
Thermal resistance, case to heatsink	per IGBT	$R_{thCH}$	-	0.73		K/W
Temperature under switching conditions		$T_{vj op}$	-40	-	150	°C

## Diode, Inverter

### Maximum rated values

Parameter	Conditions	Symbol	Values			Unit
			Min.	Typ.	Max.	
Repetitive peak reverse voltage	$T_{vj} = 25^\circ C$	$V_{RRM}$		1200		V
Continuous DC forward current		$I_F$		25		A
Repetitive peak forward current	$t_P = 1 ms$	$I_{FRM}$		50		A

## Characteristic values

Parameter	Conditions	Symbol	Values			Unit
			Min.	Typ.	Max.	
Forward voltage	$I_F = 25A$ , $V_{GE} = 0V$ $T_{vj} = 25^\circ C$	$V_F$		1.95		V
	$I_F = 25A$ , $V_{GE} = 0V$ $T_{vj} = 125^\circ C$		-	2.05	-	
	$I_F = 25A$ , $V_{GE} = 0V$ $T_{vj} = 150^\circ C$			2.10		
Peak reverse recovery current	$I_F = 25A$ , $V_R = 600V$ $T_{vj} = 25^\circ C$	$I_{RR}$		13.2		A
	$V_{GE} = -15V$ $T_{vj} = 125^\circ C$		-	15.7	-	
	$-dI_F/dt = 400A/\mu s$ $T_{vj} = 150^\circ C$			16.4		
Recovered charge	$I_F = 25A$ , $V_R = 600V$ $T_{vj} = 25^\circ C$	$Q_{RR}$		1.51		$\mu C$
	$V_{GE} = -15V$ $T_{vj} = 125^\circ C$		-	3.31	-	
	$-dI_F/dt = 400A/\mu s$ $T_{vj} = 150^\circ C$			3.78		
Reverse recovery energy	$I_F = 25A$ , $V_R = 600V$ $T_{vj} = 25^\circ C$	$E_{rec}$		0.34		mJ
	$V_{GE} = -15V$ $T_{vj} = 125^\circ C$		-	0.98	-	
	$-dI_F/dt = 400A/\mu s$ $T_{vj} = 150^\circ C$			1.12		
Thermal resistance, junction to case	per diode	$R_{thJC}$	-	-	1.25	K/W
Thermal resistance, case to heatsink	per diode	$R_{thCH}$	-	-	0.95	K/W
Temperature under switching conditions		$T_{vj op}$	-40	-	150	°C

## IGBT, Brake-Chopper

### Maximum rated values

Parameter	Conditions	Symbol	Values	Unit
Collector-emitter voltage	$T_{vj} = 25^\circ\text{C}$	$V_{CES}$	1200	V
Continuous collector current	$T_C = 100^\circ\text{C}, T_{vj \max} = 175^\circ\text{C}$	$I_C$	25	A
Repetitive peak collector current	$t_p = 1 \text{ ms}$	$I_{CRM}$	50	A
Total power dissipation	$T_C = 25^\circ\text{C}, T_{vj \max} = 175^\circ\text{C}$	$P_{tot}$	176	W
Gate-emitter peak voltage		$V_{GES}$	$\pm 20$	V

## Characteristic values

Parameter	Conditions	Symbol	Values			Unit
			Min.	Typ.	Max.	
Collector-emitter saturation voltage	$I_C = 25\text{A}, V_{GE} = 15\text{V}, T_{vj} = 25^\circ\text{C}$	$V_{CEsat}$	-	1.85		V
	$I_C = 25\text{A}, V_{GE} = 15\text{V}, T_{vj} = 125^\circ\text{C}$			2.20	-	
	$I_C = 25\text{A}, V_{GE} = 15\text{V}, T_{vj} = 150^\circ\text{C}$			2.30		
Gate threshold voltage	$I_C = 1 \text{ mA}, V_{CE} = V_{GE}, T_{vj} = 25^\circ\text{C}$	$V_{GEth}$	-	6.2	-	V
Gate charge	$V_{GE} = -15 / 15\text{V}$	$Q_G$	-	0.35	-	$\mu\text{C}$
Input capacitance	$f = 1 \text{ MHz}, T_{vj} = 25^\circ\text{C}, V_{CE} = 25\text{V}, V_{GE} = 0\text{V}$	$C_{ies}$	-	2.16	-	nF
Reverse transfer capacitance		$C_{res}$	-	22.1	-	pF
Collector-emitter leakage current	$V_{CE} = 1200\text{V}, V_{GE} = 0\text{V}, T_{vj} = 25^\circ\text{C}$	$I_{CES}$	-		1.0	mA
Gate-emitter leakage current	$V_{CE} = 0\text{V}, V_{GE} = 20\text{V}, T_{vj} = 25^\circ\text{C}$	$I_{GES}$	-		500	nA
Turn-on delay time, inductive load	$I_C = 25\text{A}, V_{CE} = 600\text{V}, T_{vj} = 25^\circ\text{C}, V_{GE} = -15 / 15\text{V}, T_{vj} = 125^\circ\text{C}, R_G = 20\Omega, T_{vj} = 150^\circ\text{C}$	$t_{d(on)}$	-	44		ns
				45	-	
				41		
Rise time, inductive load	$I_C = 25\text{A}, V_{CE} = 600\text{V}, T_{vj} = 25^\circ\text{C}, V_{GE} = -15 / 15\text{V}, T_{vj} = 125^\circ\text{C}, R_G = 20\Omega, T_{vj} = 150^\circ\text{C}$	$t_r$	-	56		ns
				59	-	
				62		
Turn-off delay time, inductive load	$I_C = 25\text{A}, V_{CE} = 600\text{V}, T_{vj} = 25^\circ\text{C}, V_{GE} = -15 / 15\text{V}, T_{vj} = 125^\circ\text{C}, R_G = 20\Omega, T_{vj} = 150^\circ\text{C}$	$t_{d(off)}$	-	178		ns
				207	-	
				206		
Fall time, inductive load	$I_C = 25\text{A}, V_{CE} = 600\text{V}, T_{vj} = 25^\circ\text{C}, V_{GE} = -15 / 15\text{V}, T_{vj} = 125^\circ\text{C}, R_G = 20\Omega, T_{vj} = 150^\circ\text{C}$	$t_f$	-	74		ns
				112	-	
				126		

## Characteristic values

Turn-on energy loss per pulse	$I_C = 25A$ , $V_{CE} = 600V$ $T_{vj} = 25^\circ C$ $V_{GE} = -15 / 15V$ $T_{vj} = 125^\circ C$ $R_G = 20\Omega$ $T_{vj} = 150^\circ C$	$E_{on}$	-	3.1 4.1 4.5	-	mJ
Turn-off energy loss per pulse	$I_C = 25A$ , $V_{CE} = 600V$ $T_{vj} = 25^\circ C$ $V_{GE} = -15 / 15V$ $T_{vj} = 125^\circ C$ $R_G = 20\Omega$ $T_{vj} = 150^\circ C$	$E_{off}$	-	0.9 1.3 1.5	-	mJ
SC data	$V_{GE} \leq 15V$ , $V_{CC} = 800V$ $t_P \leq 10\mu s$ , $T_{vj} = 25^\circ C$	$I_{SC}$	-	95	-	A
Thermal resistance, junction to case	per IGBT	$R_{thJC}$	-		0.85	K/W
Thermal resistance, case to heatsink	per IGBT	$R_{thCH}$	-	0.73		K/W
Temperature under switching conditions		$T_{vj op}$	-40	-	150	°C

## Diode, Brake-Chopper Maximum rated values

Parameter	Conditions	Symbol	Values		Unit
Repetitive peak reverse voltage	$T_{vj} = 25^\circ C$	$V_{RRM}$	1200		V
Continuous DC forward current		$I_F$	10		A
Repetitive peak forward current	$t_P = 1 ms$	$I_{FRM}$	20		A

## Characteristic values

Parameter	Conditions	Symbol	Values			Unit
			Min.	Typ.	Max.	
Forward voltage	$I_F = 10A$ , $V_{GE} = 0V$ $T_{vj} = 25^\circ C$	$V_F$	-	1.60		V
	$I_F = 10A$ , $V_{GE} = 0V$ $T_{vj} = 125^\circ C$		-	1.35	-	
	$I_F = 10A$ , $V_{GE} = 0V$ $T_{vj} = 150^\circ C$		-	1.25		
Peak reverse recovery current	$I_F = 10A$ , $V_R = 600V$ $T_{vj} = 25^\circ C$	$I_{RR}$	-	17.5		A
	$V_{GE} = -15V$ $T_{vj} = 125^\circ C$		-	21.0	-	
	$-dI_F/dt = 750A/\mu s$ $T_{vj} = 150^\circ C$		-	22.3		
Recovered charge	$I_F = 10A$ , $V_R = 600V$ $T_{vj} = 25^\circ C$	$Q_{RR}$	-	1.05		$\mu C$
	$V_{GE} = -15V$ $T_{vj} = 125^\circ C$		-	1.85	-	
	$-dI_F/dt = 750A/\mu s$ $T_{vj} = 150^\circ C$		-	2.06		
Reverse recovery energy	$I_F = 10A$ , $V_R = 600V$ $T_{vj} = 25^\circ C$	$E_{rec}$	-	0.43		mJ
	$V_{GE} = -15V$ $T_{vj} = 125^\circ C$		-	0.58	-	
	$-dI_F/dt = 750A/\mu s$ $T_{vj} = 150^\circ C$		-	0.82		
Thermal resistance, junction to case	per diode	$R_{thJC}$	-	1.20	1.40	K/W
Thermal resistance, case to heatsink	per diode	$R_{thCH}$	-	1.15	-	K/W
Temperature under switching conditions		$T_{vj op}$	-40		150	°C

## Diode, Rectifier

### Maximum rated values

Parameter	Conditions	Symbol	Values		Unit
Repetitive peak reverse voltage	$T_{vj} = 25^\circ\text{C}$	$V_{RRM}$	1600		V
Maximum RMS current at rectifier output	$T_c = 100^\circ\text{C}$	$I_F$	25		A
Surge forward current	$t_p = 10 \text{ ms}, T_{vj} = 25^\circ\text{C}$	$I_{FSM}$	320		A
$I^2t$ - value	$t_p = 10 \text{ ms}, T_{vj} = 25^\circ\text{C}$	$I^2t$	510		$\text{A}^2\text{s}$

## Characteristic values

Parameter	Conditions	Symbol	Values			Unit
			Min.	Typ.	Max.	
Forward voltage	$I_F=25 \text{ A}, T_{vj}=150^\circ\text{C}$	$V_F$	-	1.1	-	V
Reverse recovery energy	$V_R = 1600 \text{ V}, T_{vj}=150^\circ\text{C}$	$I_R$	-	1.0	-	mA
Thermal resistance, junction to case	per diode	$R_{thJC}$	-	1.1	1.2	K/W
Thermal resistance, case to heatsink	per diode	$R_{thCH}$	-	0.9	-	K/W
Temperature under switching conditions		$T_{vj op}$	-40	-	150	°C

## NTC, Thermistor

### Characteristic values

Parameter	Conditions	Symbol	Values			Unit
			Min.	Typ.	Max.	
Rated resistance	$T_{NTC}=25^\circ\text{C}$	$R_{25}$	-	5	-	kΩ
Deviation of R100	$T_{NTC}=100^\circ\text{C}, R_{100}=493 \Omega$	$\Delta R/R$	-5	-	5	%
Power dissipation	$T_{NTC}=25^\circ\text{C}$	$P_{25}$	-	-	20	mW

## Module characteristic values

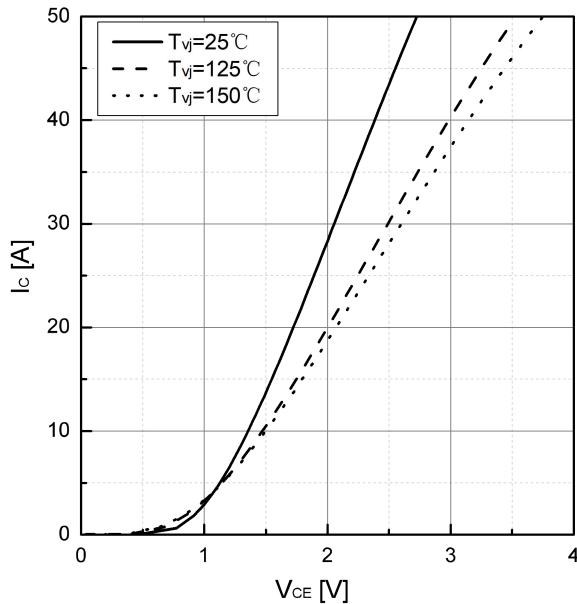
Parameter	Conditions	Symbol	Values	Unit
Isolation test voltage	RMS, f = 50 Hz, t = 1 min.	V <sub>ISOL</sub>	2.5	kV
Internal isolation	basic insulation (class 1, IEC 61140)		Al <sub>2</sub> O <sub>3</sub>	
Creepage distance	terminal to heatsink terminal to terminal		11.5 6.3	mm
Clearance	terminal to heatsink terminal to terminal		10 5	mm
Comperative tracking index		CTI	>200	

Parameter	Conditions	Symbol	Values	Unit
Isolation test voltage	RMS, f = 50 Hz, t = 1 min.	V <sub>ISOL</sub>	2.5	kV
Internal isolation	basic insulation (class 1, IEC 61140)		Al <sub>2</sub> O <sub>3</sub>	
Creepage distance	terminal to heatsink terminal to terminal		11.5 6.3	mm
Clearance	terminal to heatsink terminal to terminal		10 5	mm
Comperative tracking index		CTI	>200	

### Output characteristic, IGBT

$$I_C = f(V_{CE})$$

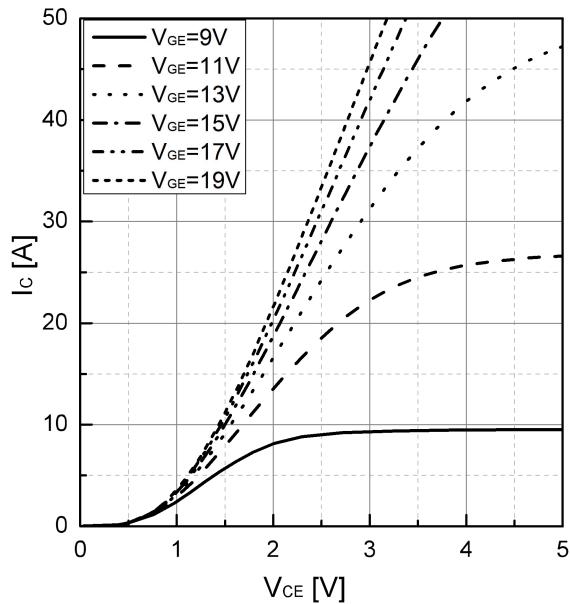
$V_{GE} = 15V$



### Output characteristic, IGBT

$$I_C = f(V_{CE})$$

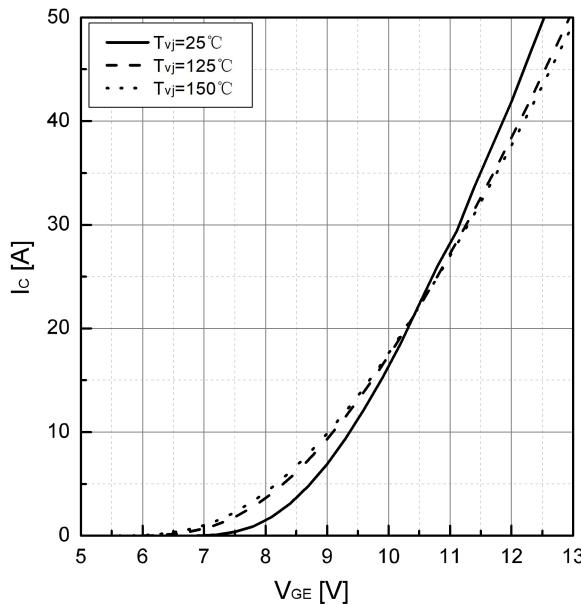
$T_{vj} = 150^\circ C$



### Transfer characteristic, IGBT

$$I_C = f(V_{CE})$$

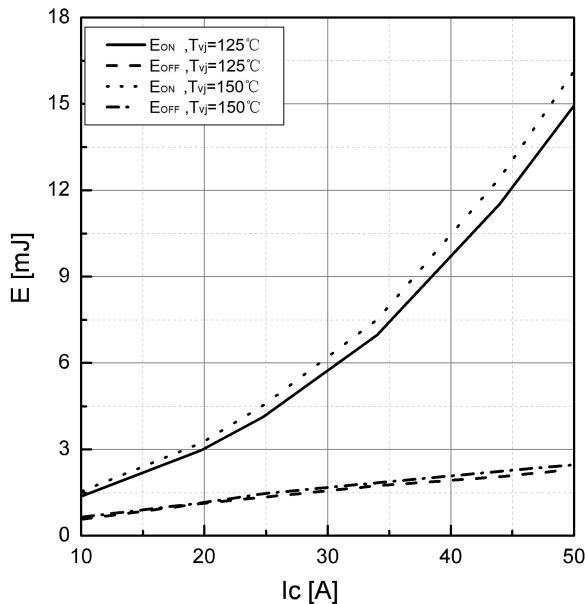
$V_{CE} = 20V$



### Switching losses vs. $I_C$ , IGBT

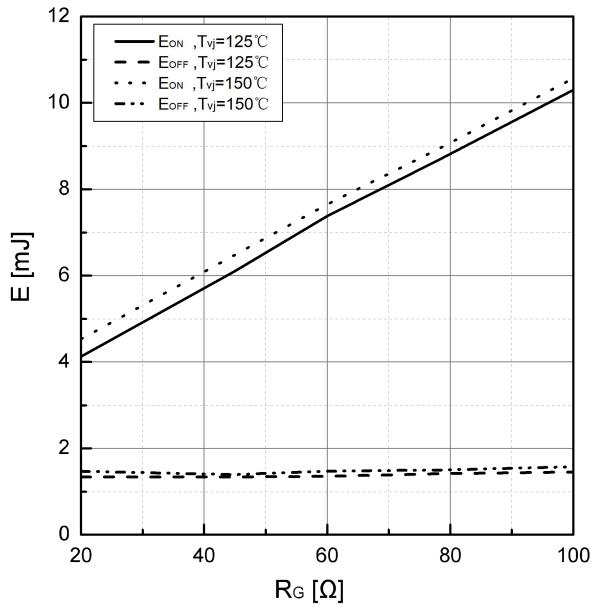
$$E_{on} = f(I_C), E_{off} = f(I_C)$$

$V_{CE} = 600V, V_{GE} = 15/-15V, R_G = 20 \Omega$

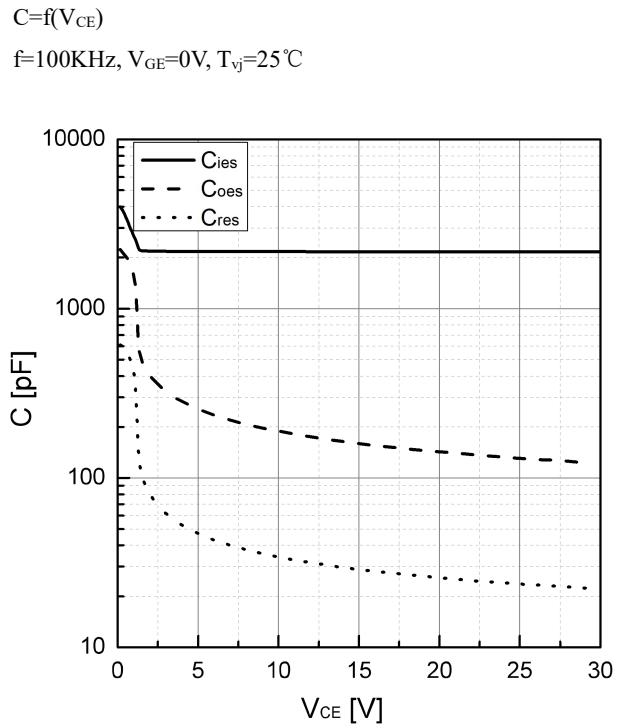


### Switching losses vs. $R_G$ , IGBT

$E_{on}=f(R_G)$ ,  $E_{off}=f(R_G)$   
 $V_{CE}=600V$ ,  $V_{GE}=15/-15V$ ,  $I_c=25A$

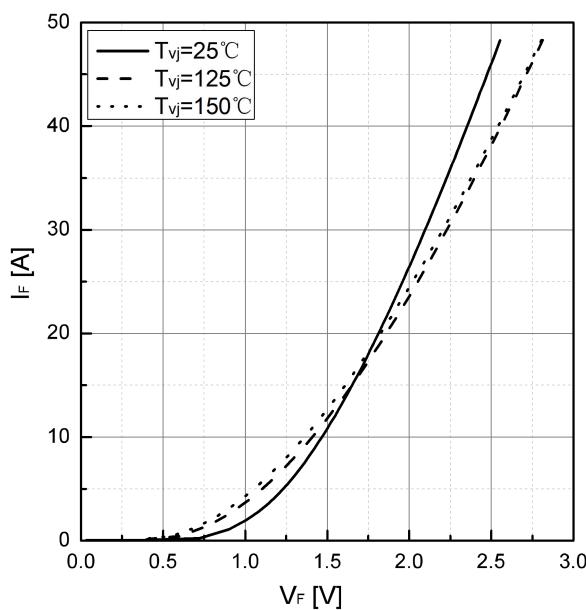


### Capacity characteristic, IGBT



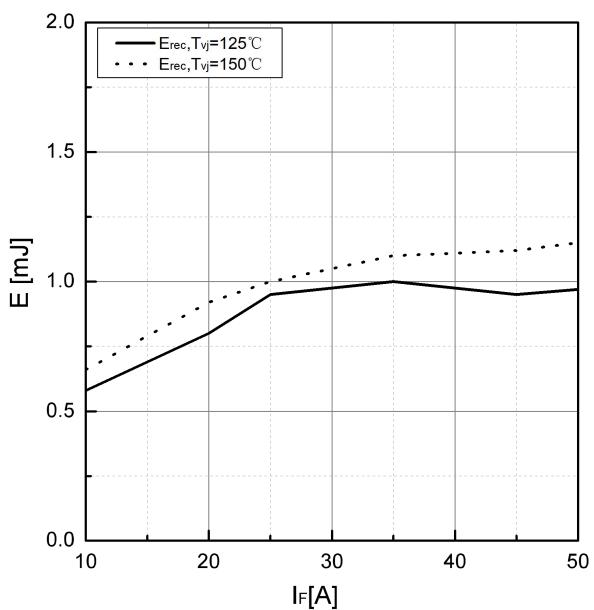
### Forward characteristic, Diode

$I_F=f(V_F)$   
 $V_R=600V$ ,  $R_G=20\Omega$



### Switching losses vs. $I_F$ , Diode

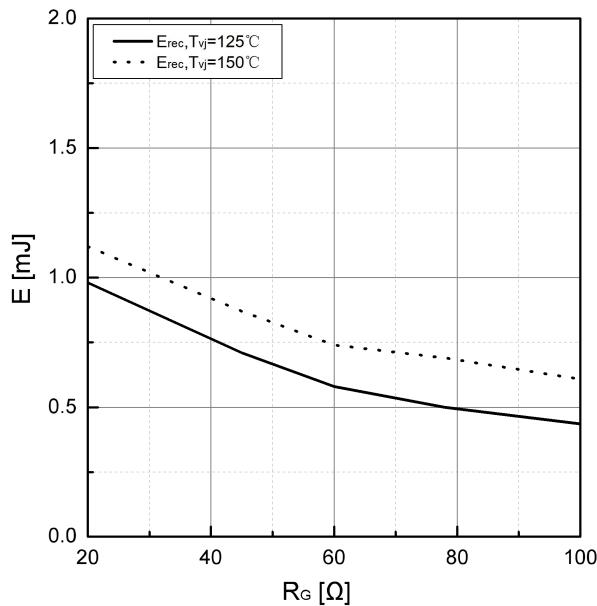
$E_{rec}=f(I_F)$   
 $V_R=600V$ ,  $R_G=20\Omega$



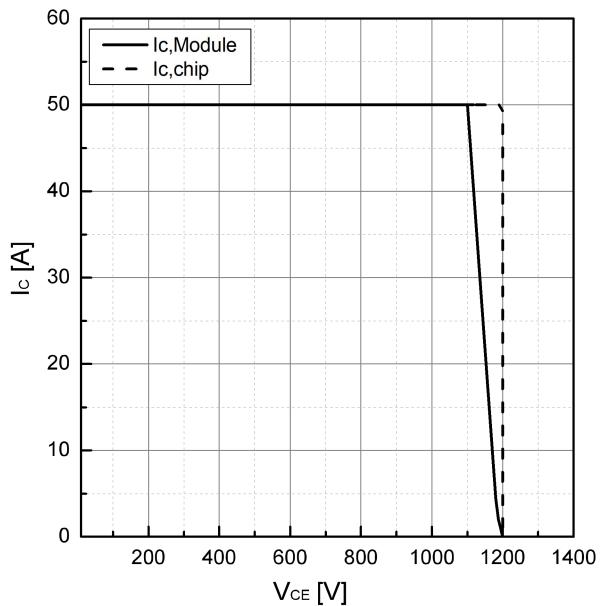
**Switching losses vs.  $R_G$ , Diode**

$$E_{rec} = f(R_G)$$

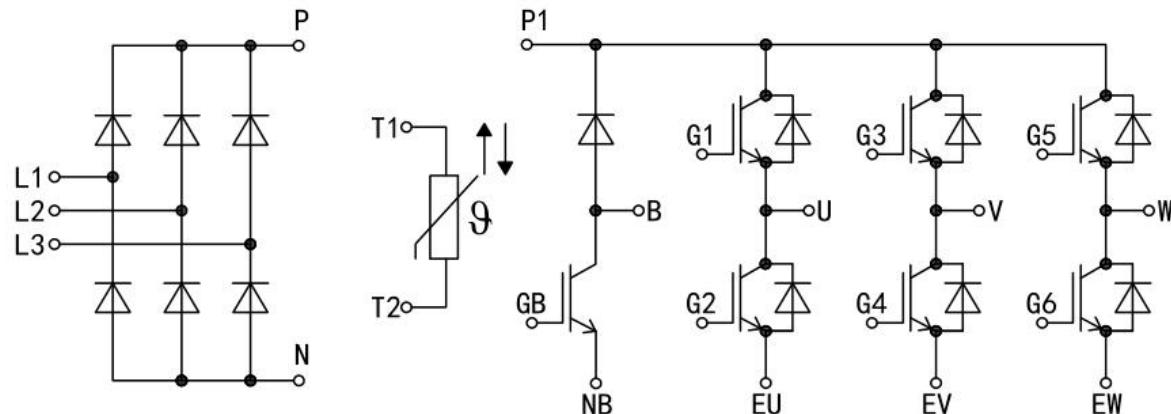
$$V_R = 600V, I_F = 25A$$

**Reverse bias safe operating area (RBSOA)**

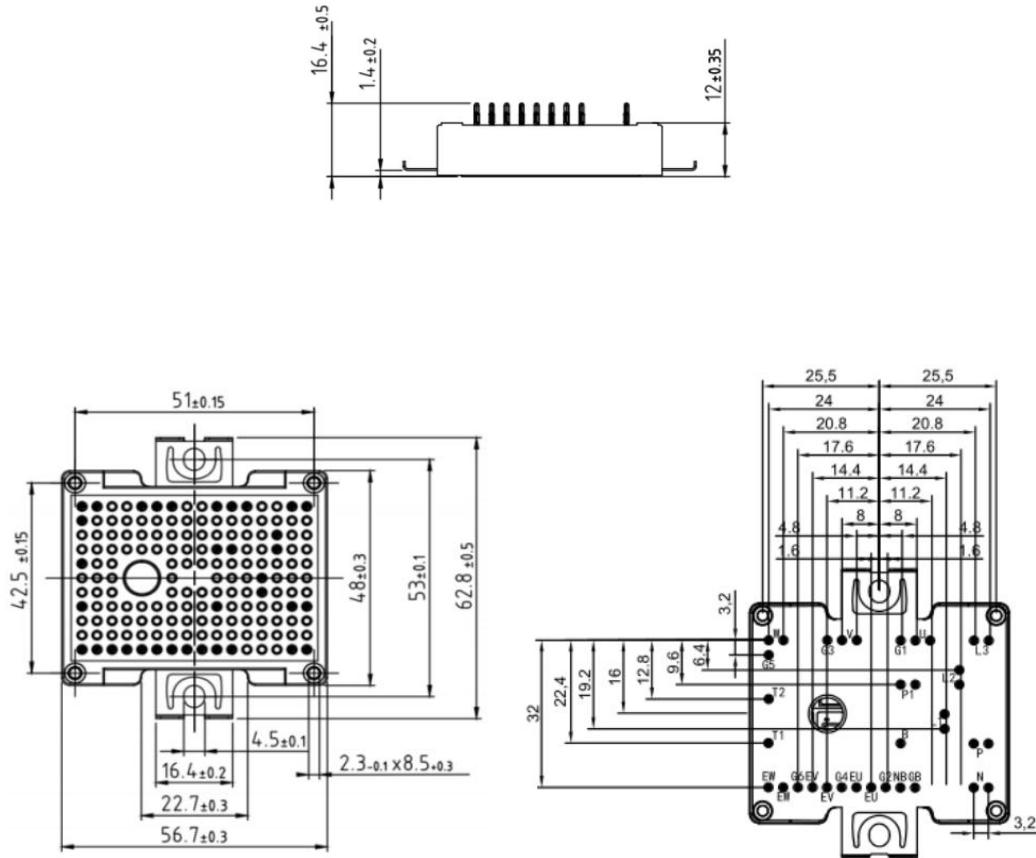
$$V_{CE} = 600V, V_{GE} = 15/-15V, R_G = 20\ \Omega$$



## Circuit diagram



## Package outlines (mm)





## Revision history

Date	Revision	Changes
OCT 12, 2024	Rev 1.0	Release of the final datasheet.

## Disclaimer

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